

MASTIFF™ Drum Assembly

MAF-200, 6-Shaft General Purpose Carbide Cutter Drum Assembly Procedure



210 Spacers 78 Cutters
(186 3mm)

5 Spacers 2.5mm thick, for 3mm use 4 spacers

1 Cutter

3 Spacers

1 Cutter

3 Spacers

1 Cutter

3 Spacers

1 Cutter

3 Spacers

4 Cutters

2 Spacers 2.5mm thick, for 3mm use 1 spacer

2 Spacers 2.5mm thick, for 3mm use 1 spacer

1 Cutter

3 Spacers

1 Cutter

3 Spacers

1 Cutter

3 Spacers

1 Cutter

3 Spacers

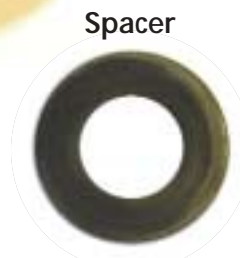
1 Cutter

2 Spacers 2.5mm thick, for 3mm use 1 spacer

Carbide Cutter

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Spacer

CG227
Part # 12230



CP206-T
Part # 20156